



Chaussée de Vilvorde, 156 Vilvoordsesteenweg 156 B-1120 Bruxelles/Brussel Tel.: +32 (0)2 264 03 60 Fax: +32 (0)2 268 89 58 www.apragaz.com info@apragaz.com

# Accredited Body Certification regarding quality for fusion welding of metallic materials

Certificate N° 17/BE/4182-3 rev.0

This certificate attests that the following manufacturer:

#### STORK TECHNICAL SERVICES BELGIUM N.V.

Locations:

## Oosterweelsteenweg 57, 2030 Antwerpen, Belgium

## Transportstraat 8, Tessenderlo, Belgium

Established and maintains a quality system according the requirements of:

EN ISO 3834-2:2021

## Comprehensive quality requirements

For the following products or service ranges:

Fabrication, construction and maintenance of industrial installations and utilities.

Prefabrication and installation of industrial piping, vessels and assemblies.

With the scope of activity stated in attached annex to this certificate.

This certificate was first issued on 4/09/2017

The approval is valid until 6/07/2026

The certificate remains valid subject to satisfactory surveillance audit and as long as neither the harmonized standard, nor the manufacturing conditions in the plant are modified significantly.

Date: 27/11/2023

Nom: B. Neve, ir

Function: Ger

Signature

General Manager

Accredited Body

Identification number

Reference number:

P6952/000

084

RPAQ22-16 rev 2

This document is issued by the Apragaz in accordance with its General Conditions of Certification unless otherwise agreed. These conditions (RPAQ4-7) can be found at <a href="https://www.apragaz.com">www.apragaz.com</a>





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#### Annex to certificate

Certificate N° 17/BE/4182-3 rev.0

#### EN ISO 3834-2:2021

## Comprehensive quality requirements

## Scope of activity:

The used product standard(s):

EN 13445, EN13480, EN 1090-2, PED 2014/68/EC, ADMerkblatt2000

The alternative standards(s) – according to ISO 3834-5: ASME VIII, ASME IX, ASME B31.1, ASME B31.3, ASME B31.8

Implementing the following welding processes (according ISO 4063): 111, 121, 135, 136, 141

For the parent material groups (classification according ISO/TR 15608): 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 22, 23, 34 (1.4-8mm), 41 (3-8mm), 42 (2.77-14.3 mm), 43 (3-27mm), 44 (1.4-31.72), 45 (1.15-50)

Under the supervision of the Welding Coordination Personnel, according ISO 14731:

Name	Qualification	Job Function and level
B. Peeters	IWE	Responsible welding coordinator (RWC, level C)
T. Van den Sande	Engineer	QA/QC manager
N. D'Haeseleer	Engineer	QA/QC systems manager

The welding coordination personnel has been submitted to the required technical interview.

Date of first issue: 4/09/2017
Date of current issue: 27/11/2023
Expiration date: 6/07/2026

Reference number: P6952/000

